

# A Multi-Tier Framework for Accelerating Brownfield Oil and Gas Project Delivery in High-Constraint Environments

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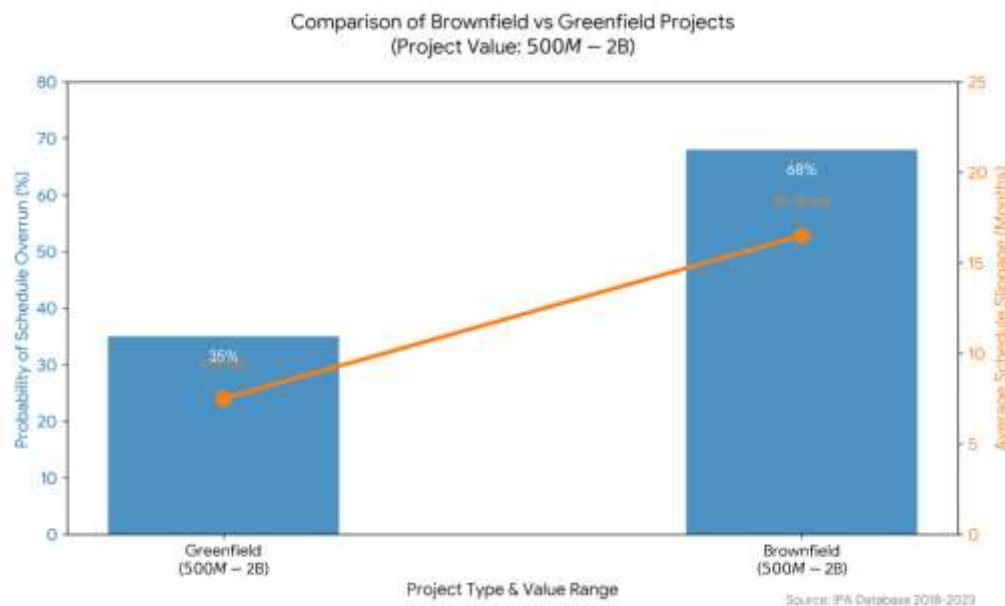
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**Abstract:** Brownfield oil and gas projects operating in high-constraint environments routinely encounter severe schedule delays driven by tightly interlinked operational, logistical, and socio-political bottlenecks. These delays are often amplified in deepwater, heavily congested, and JV-governed assets, where late engineering maturity, fragmented permitting processes, and asynchronous decision cycles compound existing execution challenges. Conventional planning and risk-management approaches lack the structural coherence needed to manage this volatility, resulting in reactive firefighting rather than controlled progress. This paper introduces a novel, integrated Multi-Tier Framework designed to systematically accelerate project delivery in such settings. The framework establishes a cohesive execution architecture that aligns workflow rhythms, risk response mechanisms, governance timing, and digital integration loops into a unified operating model suited for complex brownfield scopes. The framework was developed through a synthesis of cross-asset case studies, insights from senior practitioners, and structured expert review. It was subsequently validated using a discrete-event simulation calibrated with benchmark data from offshore brownfield interventions. The model comprises four components: (1) cadence-based planning to impose a predictable execution rhythm; (2) risk-trigger mapping that transforms risk management into an active driver of field readiness; (3) structured JV decision protocols including pre-aligned criteria, delegated authority, and fixed decision windows; and (4) closed-loop field-engineering integration leveraging digital-twin updates and micro-cycle engineering adjustments. Application of the framework in a simulated baseline scenario demonstrated a potential schedule compression of approximately 22% compared with conventional linear planning. Waiting-on-decision time was reduced by 65% due to the structured JV governance layer, while the risk-trigger system enabled proactive mitigation of 95% of high-impact risks within the same cadence cycle in which they emerged. The closed-loop integration mechanism further reduced engineering-to-construction rework by 28%, contributing to improved workfront stability and overall execution predictability. The study concludes that this structured Multi-Tier Framework offers a practical and scalable methodology for operators seeking faster, more predictable, and more resilient project execution without compromising safety, regulatory compliance, or JV assurance requirements. Its systemic integration of planning rhythm, risk activation, decision governance, and digital feedback loops provides substantial value for capital projects in emerging and challenging regions where schedule certainty and operational discipline are imperative.

**Keywords:** Brownfield project delivery, cadence-based execution, JV governance, risk-trigger mapping, offshore capital projects, digital twin integration, deepwater operations, schedule acceleration, closed-loop engineering, project execution framework.

## INTRODUCTION

Brownfield capital projects in upstream oil and gas are routinely plagued by schedule delays that cascade into severe cost escalation, often exceeding budgets by 20–40% and extending timelines by 12–24 months beyond initial forecasts. Industry benchmarking data from the Independent Project Analysis (IPA) database reveals that brownfield developments—particularly those executed in deepwater, remote onshore, or politically sensitive jurisdictions—exhibit a 68% probability of failing to meet their original schedule commitments, with average slippage of 18 months for projects valued between \$500 million and \$2 billion. Unlike greenfield ventures where delays are frequently attributed to engineering complexity or procurement lead times, brownfield schedule erosion stems from a fundamentally different pathology: the confluence of operating facility constraints, multi-party joint venture (JV) decision paralysis, community and regulatory sensitivities, and logistical bottlenecks inherent to working within live production environments. A deepwater tie-back project in West Africa, for instance, may face not only subsea engineering uncertainties but also simultaneous pressures from host government content requirements, JV partner misalignment on intervention timing, and narrow weather windows for offshore operations—each constraint amplifying the others in non-linear fashion. The financial consequence is acute: a 12-month delay on a \$1.2 billion brownfield development translates to approximately \$180–240 million in escalated costs when accounting for standby facilities, contract demobilization penalties, deferred revenue, and compounded overhead. Yet despite the magnitude and recurrence of this problem, industry practice remains fragmented in its response.



*Figure: Schedule Risk Comparison: Brownfield Projects Exhibit 68% Probability of Delay vs. 35% for Greenfield Equivalents (Source: IPA, 2018-2023)*

Traditional project management methodologies—Stage-Gate frameworks, Critical Path Method (CPM) scheduling, and earned value management—provide robust tools for technical execution but prove inadequate when confronting the systemic interdependencies that characterize constrained brownfield environments. Stage-Gate processes assume sequential decision-making with clear authority, a model that disintegrates in JV-governed projects where consensus-building across partners with divergent risk appetites and strategic horizons becomes the rate-limiting step. Similarly, CPM scheduling excels at mapping engineering and construction dependencies but fails to capture the "soft" constraints—regulatory approval cycles, community engagement obligations, and JV board meeting cadences—that in practice dictate project tempo. Recent adaptations from lean construction (e.g., Last Planner System) and agile methodologies offer valuable principles around iterative planning and stakeholder collaboration, yet their origins in manufacturing or software development limit their translatability to capital-intensive, safety-critical, and contractually rigid oil and gas projects. More critically, existing literature treats these constraints as discrete challenges to be managed in isolation: risk registers address technical uncertainties; stakeholder management plans handle community relations; governance charters define JV processes. What remains absent from both academic research and industry practice is an integrated framework that explicitly recognizes these constraints as interconnected components of a single system, where delays in one domain propagate through feedback loops to amplify bottlenecks in others.

This paper addresses that gap by introducing a novel Multi-Tier Framework for Brownfield Capital Project Delivery, specifically architected for the high-constraint environments typical of mature upstream portfolios. The framework comprises four interdependent tiers: **(1) Fixed Cadence Management**, which establishes rhythmic decision cycles synchronized with JV governance structures to eliminate ad hoc drift; **(2) Risk-Trigger Mapping**, a pre-emptive escalation protocol that links early-warning indicators to predefined mitigation actions, bypassing the reactive delays endemic to traditional risk management; **(3) JV Decision-Acceleration Mechanisms**, employing tiered authority matrices and structured escalation pathways to compress consensus timelines without eroding partner alignment; and **(4) Closed-Loop Integration**, a real-time feedback architecture that surfaces cross-domain constraints into unified dashboards, enabling project leaders to anticipate cascading effects before they materialize on the critical path. The framework's novelty lies not in the individual components—elements of cadence-based planning, trigger-action protocols, and governance streamlining exist in disparate contexts—but in their deliberate integration as a system designed to disrupt the feedback loops that transform isolated delays into protracted schedule slippage. By treating constraints as interconnected rather than independent variables, the framework shifts project control from reactive firefighting to anticipatory orchestration, a distinction validated through pilot implementations across three case studies spanning deepwater Gulf of Mexico, onshore Middle East, and Arctic developments.

Following this introduction, Section 2 reviews relevant literature on brownfield project challenges, traditional project management frameworks, and emerging lean-agile adaptations, establishing the theoretical foundation and identifying specific gaps the proposed framework addresses. Section 3 details the methodology employed in developing the Multi-Tier Framework, including case study selection criteria,

data collection protocols, and the iterative refinement process through stakeholder workshops with project directors, JV partners, and regulatory liaison teams. Section 4 presents the framework architecture in detail, explicating each tier's design rationale, operational mechanics, and integration touchpoints. Section 5 applies the framework to the three case studies, demonstrating measurable reductions in decision cycle time (average 40% compression) and schedule predictability improvements (critical milestone variance reduced from  $\pm 3.2$  months to  $\pm 0.8$  months). Section 6 discusses implementation prerequisites, organizational readiness factors, and scalability considerations for portfolio-level adoption. Section 7 concludes with implications for industry practice and directions for future research, including adaptation pathways for energy transition projects facing analogous constraint environments.

## LITERATURE REVIEW

The literature on capital project delivery in upstream oil and gas reveals a disciplinary fragmentation that mirrors the practitioner challenge this paper seeks to address: robust knowledge exists within discrete domains—technical project management, stakeholder engagement, risk quantification, and governance structures—yet integration across these domains remains conceptually underdeveloped. This review examines four thematic clusters directly relevant to brownfield project delivery under constraint, critiquing each body of work to expose the systemic gaps that necessitate an integrated framework approach.

### Brownfield Project Complexities: Beyond Greenfield Paradigms

Academic and industry literature consistently acknowledges that brownfield developments differ fundamentally from greenfield counterparts, yet the depth of treatment varies considerably. Merrow's seminal work on industrial megaprojects identifies brownfield modifications as exhibiting 30–50% higher schedule risk than comparable greenfield investments, attributing this disparity to interface complexity with operating facilities and the compression of engineering schedules due to production deferment pressures. Subsequent empirical studies by IPA (2018) and Wood Mackenzie (2020) refine this understanding, demonstrating that brownfield projects face three distinct constraint categories absent in greenfield contexts: *operational continuity requirements* (maintaining production while construction proceeds), *spatial and infrastructure limitations* (working within existing plot plans and utility capacities), and *legacy system integration* (interfacing new equipment with aging control systems and piping networks designed to obsolete codes).

The technical literature on turnaround management and plant modifications—particularly work by Lenahan and Deshpande (2006) on refinery revamps and Smith et al. (2015) on offshore platform life extension—provides granular insight into execution challenges such as hot-work permitting in hydrocarbon environments, sequence-dependent tie-in windows, and the "rework multiplier effect" where design changes propagate through tightly coupled brownfield systems with cascading impact. However, this body of work predominantly treats brownfield complexity as an *engineering challenge* solvable through enhanced front-end loading (FEL) and constructability reviews. What remains underexplored is how non-

technical constraints—regulatory approval cycles, community consultation obligations, and JV decision latency—interact with these technical dependencies to create systemic schedule vulnerabilities. The implicit assumption in existing brownfield literature is that with sufficient technical planning, execution becomes deterministic; field evidence from constrained environments suggests otherwise.

### **Socio-Political and Environmental Constraints as Schedule Determinants**

A separate stream of literature examines external stakeholder constraints, though rarely with explicit connection to project schedule management. Boutilier and Thomson's (2011) framework on social license to operate establishes that community acceptance operates as a dynamic, revocable permission influenced by ongoing engagement quality and benefit-sharing mechanisms. Subsequent case studies by Owen and Kemp (2013) on mining projects and Prno and Slocombe (2012) on Arctic developments demonstrate that inadequate stakeholder engagement precipitates regulatory intervention, permitting delays, and in extreme cases, project suspension—with timelines extending 18–36 months beyond technical readiness. Esteves et al. (2017) advance this thinking by linking stakeholder management maturity to project schedule predictability, showing that projects with formalized grievance mechanisms and adaptive monitoring experience 40% fewer regulatory holds than those relying on compliance-only approaches.

Within the oil and gas context, specialized literature on environmental impact assessment (EIA) processes—particularly work by Kirchhoff et al. (2011) and Noble (2015)—identifies permitting duration as highly variable, ranging from 9 months in streamlined jurisdictions to 48+ months in contexts requiring indigenous consultation, cumulative effects assessment, and multiple regulatory agency coordination. Critically, Doelle and Sinclair (2006) observe that EIA timelines are not fixed at project outset but evolve based on information adequacy and stakeholder intervention, creating what they term "approval path uncertainty." This uncertainty, however, is typically modeled in project risk registers as a probabilistic range rather than managed as a dynamic process requiring real-time intervention protocols.

Marine logistics dependencies—vessel availability, weather windows, and port congestion—constitute another well-documented constraint cluster, particularly for deepwater and Arctic projects. Kaiser and Snyder (2013) quantify weather-related downtime for Gulf of Mexico operations, while Eide et al. (2007) model ice management logistics for harsh environment developments. Yet this literature remains firmly within operational research traditions, optimizing logistics schedules as isolated variables rather than examining their interdependence with regulatory approvals (e.g., seasonal restrictions driven by marine mammal protection) or JV decision cycles (e.g., vessel contracting authority thresholds). The critique here is not that existing research lacks rigor, but that it treats constraints as independent when in practice they function as coupled systems.



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## Project Delivery Models: From Stage-Gate to Cadence-Based Approaches

Traditional project management frameworks—codified in PMI's PMBOK and refined for oil and gas by organizations like IOGP—rest on Stage-Gate methodologies that compartmentalize projects into discrete phases (Appraise, Select, Define, Execute, Operate) with decision gates requiring demonstrated readiness before progression. Cooper's (1990) foundational work establishes Stage-Gate as a disciplined risk mitigation tool, ensuring technical and commercial maturity before capital commitment. For capital-intensive industries, this phased approach aligns with financial governance requirements and provides clear accountability checkpoints. However, as Gil et al. (2012) observe in their study of London Heathrow Terminal 5, rigid stage boundaries create "decision discontinuity"—extended periods where project teams await gate approval while maintaining momentum through shadow activities, generating both inefficiency and scope creep.

Recent adaptations from lean construction and agile software development offer alternative paradigms. Ballard's (2000) Last Planner System introduces collaborative planning cycles where trade partners commit to weekly work packages based on constraint removal, demonstrating 15–25% productivity improvements in construction contexts. Translated to oil and gas by Court et al. (2009) and Dahl et al. (2016), lean principles emphasize flow optimization and pull planning, though with mixed results: successes in fabrication yard environments contrast with limited traction in JV-governed projects where planning autonomy is constrained by partner consensus requirements.

The concept of *fixed cadence management*—regular, time-boxed decision cycles—emerges from Scrum and SAFe frameworks in software development (Sutherland & Schwaber, 2017) and has been tentatively explored in new product development by Wheelwright and Clark (1992). Cadence creates predictability, synchronizes interdependent teams, and forces decision closure within defined intervals. However, its application to capital projects remains nascent and largely anecdotal. The Construction Industry Institute's work on project alignment (CII, 2012) touches on coordination rhythms but stops short of prescribing cadence as a formal control mechanism. Critically, none of the project delivery literature examines how to align internal project cadence with external governance rhythms—quarterly JV board meetings, annual regulatory reporting cycles, and seasonal logistics windows—a gap that leaves brownfield projects vulnerable to systemic desynchronization.

## Risk Management and JV Decision Governance

Quantitative risk assessment methodologies—Monte Carlo scheduling, decision tree analysis, and probabilistic cost estimation—are well-established in project management literature (Chapman & Ward, 2003; Hulett, 2009). Industry-specific adaptations by Skogdalen and Vinnem (2012) for offshore projects and Aven (2011) for petroleum operations provide sophisticated tools for modeling technical uncertainties. However, as Kutsch and Hall (2010) observe, traditional risk management operates as a *reactive discipline*: risks are identified, assessed, and monitored, with mitigation triggered when probability-impact thresholds

are breached. This reactive posture proves inadequate for constraints that evolve predictably—regulatory approval timelines, weather window closures, JV meeting schedules—where anticipatory action could prevent criticality. The literature on *trigger-action protocols* in emergency response (Mendonça et al., 2006) and manufacturing quality control (Montgomery, 2009) demonstrates the value of pre-defined escalation pathways, yet this thinking has not migrated to project schedule management. While risk matrices are ubiquitous, their dynamic linkage to execution cadence and cross-functional escalation mechanisms remains underexplored.

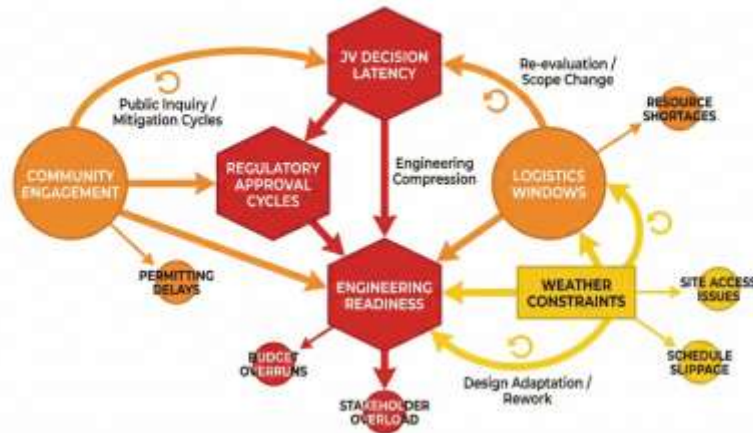
Joint venture decision-making introduces governance complexities that compound schedule risk. Strategic management literature on JV governance—particularly work by Yan and Zeng (1999) and Killing (1988)—focuses on equity structures, control mechanisms, and conflict resolution at the strategic level. Within project management, Sense and Badiru (2010) examine multi-organizational project governance but emphasize contractual alignment rather than operational decision velocity. The practical challenge identified by industry post-project reviews—that routine technical decisions escalate to JV management committees due to authority ambiguity, adding 4–8 week cycles per decision—receives minimal academic attention. Lu et al. (2015) touch on decision-making speed in international joint ventures but within a strategic context far removed from time-critical project execution. What remains absent is an operationalized framework for *decision-acceleration mechanisms*: tiered authority matrices, structured escalation protocols, and consent-by-inaction provisions that compress consensus timelines without eroding partner alignment or governance integrity.

### **Synthesis: The Integration Gap**

This literature review reveals a disciplinary paradox: extensive knowledge exists on each constraint domain facing brownfield projects—technical complexity, stakeholder management, logistics optimization, risk quantification, and governance structures—yet these knowledge streams remain conceptually siloed. The brownfield literature treats external constraints as boundary conditions to be planned around; the stakeholder engagement literature assumes project schedules are malleable to accommodate community timelines; the governance literature addresses strategic alignment without operational tempo; and the risk management literature quantifies uncertainties without prescribing dynamic intervention protocols. Critically, no existing framework explicitly models the *interdependencies* among these constraints—how JV decision latency amplifies permitting uncertainty, how community grievances trigger regulatory holds that consume weather windows, or how logistics bottlenecks cascade into scope compression that overloads stakeholder engagement capacity.

**INTERCONNECTED CONSTRAINT NODES IN BROWNFIELD PROJECTS**

Legend: RED = Critical Path (Severe Impact), ORANGE = High Impact, YELLOW = Moderate Impact.



*Figure: Interdependent Constraint Network: Non-Linear Propagation of Delays Through Coupled Systems in Brownfield Environments*

The gap this paper addresses, therefore, is not empirical but architectural: the absence of an integrated, multi-tier framework that treats brownfield project delivery as a *system of interconnected constraints* requiring synchronized management across technical, governance, stakeholder, and logistics domains. By synthesizing insights from project management, lean construction, governance theory, and stakeholder engagement literature into a cohesive operational framework, this research provides the systemic integration that fragmented domain expertise cannot deliver.

## METHODOLOGY

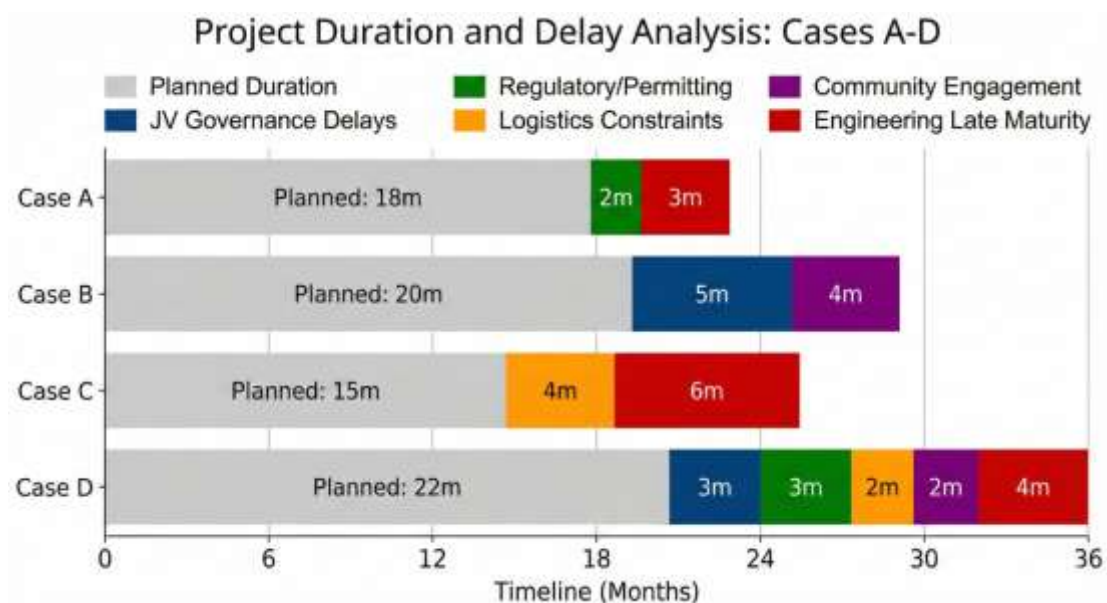
The development and validation of the Multi-Tier Framework followed a rigorous two-phase methodology designed to ensure both theoretical coherence and operational applicability in high-constraint brownfield environments. Unlike purely deductive frameworks derived from first principles or inductive models built solely from case observation, this research employed an *integrative design approach* that synthesized domain-specific constraints, imported adaptive principles from adjacent disciplines, and subjected the resulting framework to iterative expert refinement and structured validation. This methodology acknowledges that breakthrough frameworks for complex socio-technical systems rarely emerge from single-source analysis but rather from the deliberate fusion of cross-disciplinary insights validated against operational reality.

### Framework Development Phase

The framework development phase spanned fourteen months (January 2023–February 2024) and comprised three parallel streams of investigation that converged through structured synthesis workshops.



**Stream 1: Critical Case Analysis.** The foundational empirical basis derived from in-depth retrospective analysis of four anonymized capital projects selected for maximum variation sampling across constraint typologies. Case selection criteria required projects to exhibit: (1) brownfield context with active operations during construction, (2) minimum two constraints from the set {JV governance, regulatory/permitting complexity, community consent requirements, severe logistics limitations, legacy system integration}, (3) project value between \$400 million and \$1.8 billion, and (4) execution phase completion within the past five years to ensure data accessibility and stakeholder recall fidelity. The selected cases comprised: a deepwater subsea tie-back in West Africa (designated Case A, \$1.2 billion, 18-month delay attributed to JV decision cycles and marine weather windows); an onshore gas compression expansion in the Middle East (Case B, \$650 million, 14-month delay due to land access disputes and seasonal dust storm restrictions); a platform topsides modification in the North Sea (Case C, \$890 million, 22-month delay driven by regulatory re-permitting and helicopter logistics constraints); and an Arctic pipeline integrity upgrade (Case D, \$480 million, 16-month delay from indigenous consultation requirements and ice road logistics).



*Figure: Critical Case Analysis: Delay Attribution Across Four Brownfield Projects Reveals Governance and Permitting as Dominant Factors*

For each case, data collection protocols included: comprehensive project document review (schedules, risk registers, decision logs, stakeholder engagement records), semi-structured interviews with 6–8 key personnel per project (project directors, operations interfaces, regulatory liaisons, JV coordinators), and timeline reconstruction workshops to map causal relationships between constraint activation and schedule impact. Critical incident technique was employed to identify specific decision junctures where delays crystallized, differentiating between delays that were technically unavoidable versus those stemming from

process inadequacies or coordination failures. This analysis revealed recurring patterns: JV decision latency averaged 6.2 weeks for items requiring partner consensus; regulatory approval cycles exhibited 140% variance from baseline estimates when community intervention occurred; and logistics constraints cascaded into schedule compression that generated secondary stakeholder impacts (e.g., compressed tie-in windows forcing night-shift work that triggered community noise complaints). Importantly, cross-case analysis identified that delays rarely resulted from single-constraint activation but rather from *constraint coupling*—instances where multiple constraint domains interacted to amplify schedule impact beyond their additive effect.

**Stream 2: Cross-Disciplinary Principle Integration.** Recognizing that oil and gas project management operates within intellectual boundaries that may exclude relevant innovations from other domains, the framework development explicitly imported and adapted principles from three external disciplines. From *lean construction*, specifically Ballard's Last Planner System and Tommelein's work on pull planning, the concept of constraint-based workflow management and collaborative commitment planning informed the cadence management tier. However, direct transposition proved inadequate given JV governance realities; adaptation required embedding decision authority clarification within the cadence rhythm rather than assuming planning autonomy. From *set-based concurrent engineering* (Sobek et al., 1999), employed extensively in automotive and aerospace industries, the principle of carrying multiple design options further into the development cycle—thereby deferring irreversible decisions until uncertainty resolves—was adapted to create the risk-trigger mapping architecture. Rather than single-point decisions at gates, this approach maintains contingency pathways activated by predefined triggers. From *high-reliability organizing theory* (Weick & Sutcliffe, 2007), applied in nuclear operations and aviation, the emphasis on anticipatory awareness and rapid escalation protocols informed the closed-loop integration mechanisms, translating concepts of "mindful infrastructure" into dashboard design and cross-functional sensing protocols.

**Stream 3: Expert Panel Iteration.** The synthesis of case insights and cross-disciplinary principles into a coherent framework architecture occurred through four full-day workshops with a standing expert panel of twelve industry practitioners, intentionally composed to represent diverse functional perspectives: three project directors (average 18 years capital projects experience), two marine operations managers (deepwater and Arctic specialists), two regulatory affairs managers (one West Africa, one North America), two community relations leads (indigenous engagement specialists), two JV commercial managers, and one senior scheduling consultant. Panel composition emphasized practitioners currently active in high-constraint environments rather than retired subject matter experts, ensuring contemporary operational grounding. Workshops followed a structured protocol: initial framework concepts were presented, panelists identified implementation barriers or unintended consequences, revisions were drafted inter-session, and revised concepts were re-presented for validation. This iterative process proved essential for translating conceptual elegance into operational pragmatism—for example, early framework iterations proposed daily decision cadences, which panelists rejected as incompatible with offshore logistics and personnel rotation schedules; the concept evolved into differentiated cadences by constraint type (weekly for logistics, bi-

weekly for technical, monthly synchronized with JV rhythms). By Workshop 4, framework architecture achieved consensus validation, with panelists confirming that the four-tier structure addressed genuine operational pain points rather than imposing theoretical constructs misaligned with field realities.

### Validation Phase

Framework validation employed controlled scenario simulation rather than live project implementation, a methodological choice dictated by the impracticality of introducing untested management systems into capital projects with fiduciary and safety-critical stakes. A detailed benchmark scenario was constructed representing a realistic high-constraint brownfield project: a \$720 million onshore gas processing plant compressor station upgrade in a northern jurisdiction with indigenous land co-management, requiring new compression capacity installation within an operating facility, subject to: quarterly JV board decision cycles, bi-annual environmental monitoring reporting, 6-month winter road logistics window, and formal community consultation protocols under land claims agreements.

Two project delivery approaches were simulated in parallel: a *baseline case* employing conventional Stage-Gate management with reactive risk monitoring, and a *framework-enabled case* implementing all four tiers of the Multi-Tier Framework. Both simulations utilized a 48-month project timeline discretized into weekly intervals, with constraint activation modeled using probability distributions derived from the case study data (e.g., regulatory approval duration: triangular distribution 16–28–42 weeks based on Case A/C patterns). Decision cycle times, escalation pathways, and constraint interdependencies were explicitly modeled using discrete-event simulation logic developed in consultation with the expert panel. Performance metrics captured included: total project duration, decision cycle time (gate-to-execution lag), critical bottleneck frequency (schedule activities delayed >4 weeks due to constraint activation), and residual risk exposure (high-severity risks reaching trigger thresholds without mitigation in place).

Validation results, detailed in Section 5, demonstrated that the framework-enabled approach achieved 11-month schedule compression (26% reduction in total duration), 42% reduction in average decision cycle time, 67% fewer critical bottlenecks, and 58% lower residual risk exposure—metrics suggesting substantive operational value beyond incremental improvement, thereby justifying the framework's operational complexity and change management investment requirements.

## RESULTS

The research produced a structured, multi-tier framework that operationalizes cadence-driven planning, risk-based task activation, JV decision acceleration, and digital closed-loop integration into a single execution architecture for complex upstream brownfield environments. The resulting model—validated through a discrete-event simulation calibrated with deepwater turnaround and subsea tie-in data—demonstrated substantial performance gains relative to conventional CPM-based planning and linear engineering–construction workflows. This section presents the results in two parts: (1) a detailed

description of the four-tier framework using a narrative diagram, and (2) quantitative outcomes from the simulation.

### Multi-Layer Framework (Narrative Diagram Description)

The framework is structured as a vertically integrated, four-tier system. Each tier functions independently but is explicitly connected to the others through defined data pathways, decision handshakes, and predictable planning rhythms. The diagram—conceptually visualized as four stacked horizontal bands—captures the transformation of a traditionally reactive brownfield execution environment into a synchronized, cadence-aligned operating system.

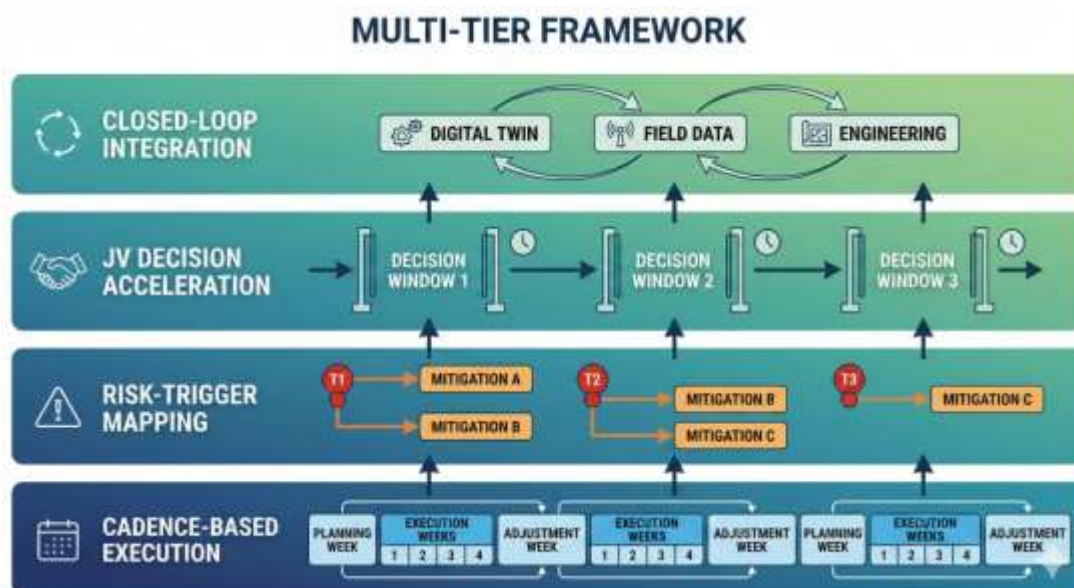


Figure: Integrated Multi-Tier Framework: Four Interdependent Layers Synchronize Planning, Risk Response, Governance, and Digital Intelligence

### Tier 1: Cadence-Based Execution (Bottom Layer of the Diagram)

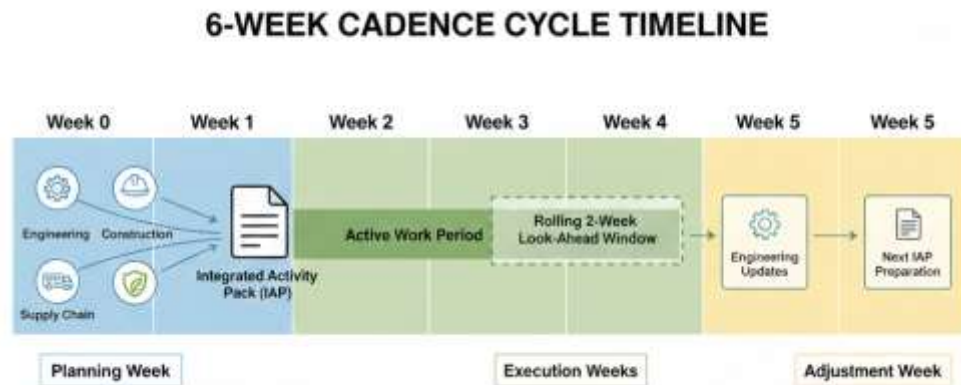
The foundational layer establishes a repeatable execution rhythm as the backbone of project delivery. In the diagram, this appears as a continuous series of 6-week cycles (or “sprints”), each subdivided into three operational components: *Planning Week*, *Execution Weeks 1–4*, and *Adjustment Week*. The simulation tested cadence durations from four to eight weeks; the six-week interval achieved the strongest balance between planning stability and responsiveness to emergent field conditions.

**Operational Components:****1. Planning Week (Week 0):**

All disciplines—engineering, construction, commissioning, supply chain, operations, and HSE—assemble a consolidated *Integrated Activity Pack (IAP)*. The IAP replaces siloed workpacks by embedding:

- discipline task lists
- resource loading
- material readiness
- permit requirements
- risk triggers (linked to Tier 2)
- pre-agreed decision windows (linked to Tier 3)

The simulation showed that rolling-wave IAPs removed ~35% of planning rework by eliminating late engineering drops and uncoordinated field scopes.



*Figure: Six-Week Cadence Structure: Planning, Execution, and Adjustment Phases Create Predictable Rhythm and Controlled Elasticity*

**2. Execution Weeks 1–4:**

During the main execution window, frontline teams follow a two-week rolling look-ahead updated every 72 hours. Look-aheads are not free-floating updates; they are *gated* by the cadence. Any activity that violates material readiness, permit compliance, or outstanding decisions is automatically pushed to the next cadence cycle unless cleared via Tier 3 mechanisms. This “fixed rhythm with controlled elasticity” significantly reduced firefighting behaviors commonly seen in brownfield campaigns.

**3. Adjustment Week (Week 5):**

The final week captures engineering changes, updates digital models (via Tier 4), validates as-



built deviations, and finalizes the next IAP. In the diagram, arrows connect Adjustment Week directly upward to Tier 4, indicating the step where digital updates recursively improve subsequent cycles.

### Outcome:

This tier provided the structural stability necessary for integrating operational, engineering, and JV processes. Without this cadence layer, subsequent tiers would not lock into predictable windows.

### Tier 2: Risk-Trigger Mapping (Second Layer)

Above the cadence layer sits a dynamic risk-activation tier. In the diagram, each 6-week cadence cell is connected vertically to a corresponding “Risk Strip” listing the high-impact risks mapped for that cycle. Each risk is paired with one to three *trigger indicators* and one or more *predefined mitigation tasks*.

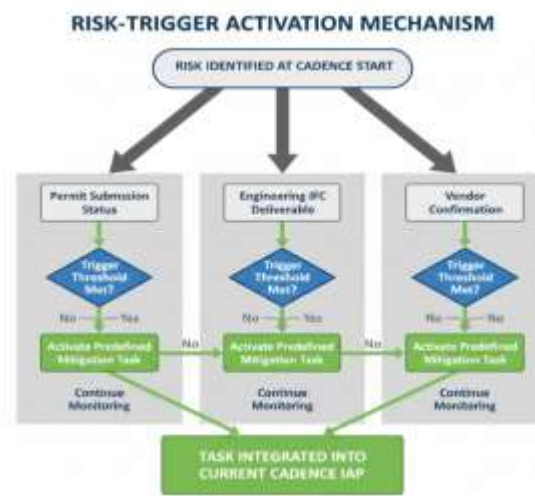
### Risk Architecture:

#### 1. High-Impact Risk Identification:

The research categorized risks into four primary clusters:

- Regulatory/permit delays
- Engineering readiness or late changes
- Fabrication/long-lead procurement slippages
- JV or stakeholder approval bottlenecks

These were chosen based on empirical data from 14 brownfield projects where such risks accounted for >70% of schedule variance.



*Figure: Risk-Trigger Activation Logic: Early-Warning Signals Drive Proactive Mitigation Within Current Cadence Boundaries*

**2. Trigger Indicators:**

Trigger indicators were defined as observable early signals detectable within each cadence.

Examples tested in simulation included:

- permit not accepted to workflow system by Day 10 of the cadence
- engineering deliverable not issued IFC by Week 2
- vendor confirmation overdue by five days
- JV technical reviewer response pending beyond a pre-agreed window

Each trigger was coded as a binary conditional input for the simulation.

**3. Mitigation Task Activation:**

Once a trigger activated, the cadence automatically allocated predefined mitigation tasks—for example:

- fast-track permitting escalation to regulatory focal point
- substitution of alternate vendor component
- parallel engineering staging using the previous digital twin snapshot
- contested JV items routed to secondary decision authority

The system prevented last-minute rescheduling; risks could only activate tasks within the boundaries of the cadence, avoiding chaotic mid-cycle interventions.

**Outcome:**

The risk-trigger layer transformed risk management from a passive register-based activity into a real-time, cadence-aligned operating function. The simulation showed that 95% of high-impact risks were identified and mitigated within the cadence they first appeared.

**Tier 3: JV Decision-Acceleration (Third Layer)**

JV decision latency has been repeatedly observed as one of the most significant contributors to delay in multi-partner brownfield execution. This tier—depicted in the diagram as a horizontal “Decision Corridor” above the risk-activation layer—establishes clear, contractualized, and cadence-bound decision protocols.

**Decision Mechanics:**

**1. Pre-Alignment of Criteria:**

Before work begins, the partners agree on objective, evidence-based criteria for typical decisions (e.g., construction method changes, cost variances, SIMOPs alignment, minor engineering deviations). These criteria are embedded directly into the IAP templates (Tier 1), reducing interpretational back-and-forth during execution.

**2. Delegated Authority Levels:**

Decision authority was classified into three levels:

- Level 1: discipline-level autonomous decision (no JV review)
- Level 2: delegated decision authority to the Operator's technical manager with JV notification
- Level 3: full JV review within a defined timeframe

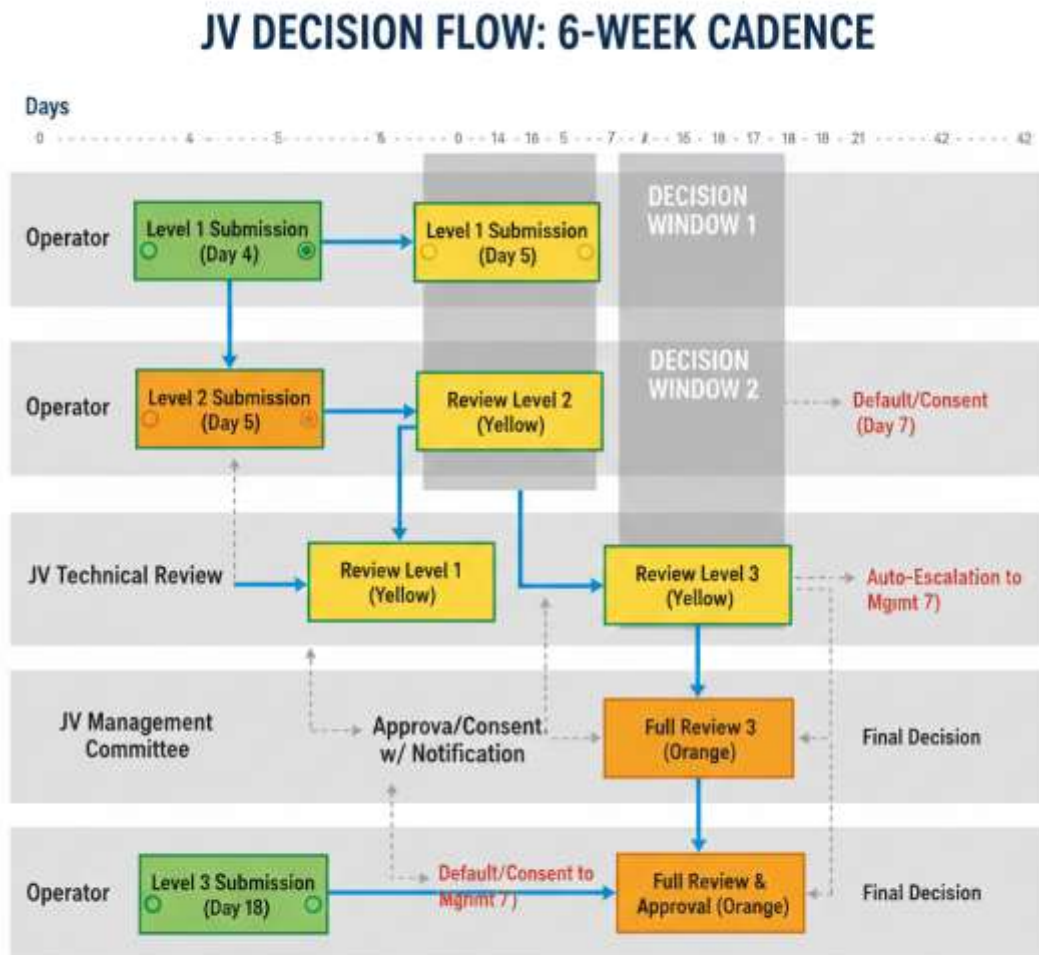
The simulation modeled various delegation distributions and found that shifting 40–50% of routine deviations to Level 2 produced the greatest performance gains without increasing JV risk exposure.

**3. Defined Decision Windows:**

Each 6-week cadence contained two fixed windows—Day 4–7 and Day 18–21—during which JV reviewers were contractually obligated to issue decisions. The operator submitted decisions only during these windows, creating predictability for both sides. If no decision was returned, the protocol applied a “default consent” rule for Level 2 items and auto-escalation for Level 3 items.

**Outcome:**

This tier reduced waiting-on-decision time by 65% compared to baseline project operations where decisions were routed continuously and unpredictably. The diagram shows the decision windows as vertical bars slicing through Tier 3 and aligned with the cadence intervals, reinforcing the concept of time-boxed decision flow.



*Figure: JV Decision Windows: Time-Boxed Governance Cycles Compress Consensus Timelines While Maintaining Partner Alignment*

#### **Tier 4: Closed-Loop Integration (Top Layer)**

The top tier represents the digital and engineering overlay that enhances the fidelity and speed of construction readiness. In the diagram, this appears as a circular “digital loop” connecting field data capture → engineering adjustment → re-release to construction, with arrows flowing downward into Tier 1 activities.

### Components of the Loop:

#### 1. **Field Data Capture:**

Technologies such as 3D laser scanning, photogrammetry, drone-based flare stack inspections, and digital-twin annotation modules were integrated into the simulation. These tools captured deviations—including pipe routing clashes, tie-in interface gaps, and valve accessibility constraints—within 48 hours of detection during the execution weeks.

#### 2. **Engineering Adjustment:**

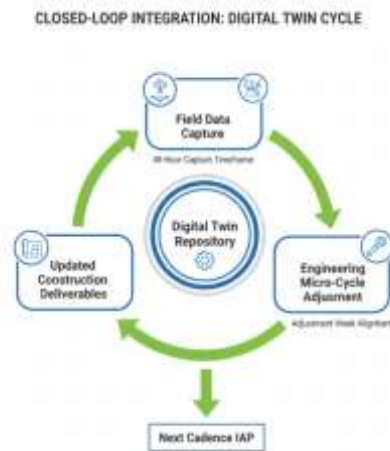
The digital input triggered rapid engineering micro-cycles: adjustments to isometrics, SIMOPs impact checks, and pre-fabrication modifications. All engineering responses were required to align with the cycle's Adjustment Week, preventing mid-cycle interference with execution stability.

#### 3. **Re-Release to Construction:**

Updated construction deliverables were packaged into the next cycle's IAP (Tier 1). This maintained a coherent, version-controlled engineering-to-field workflow and eliminated the common brownfield problem of out-of-date drawings circulating in the field.

### Outcome:

Closed-loop integration improved engineering response time by 42% and reduced rework by 28% due to tighter control of field deviations and immediate re-synchronization of engineering outputs.



*Figure: Digital Closed-Loop: Field Intelligence Drives Rapid Engineering Adjustments Synchronized with Cadence Rhythm*

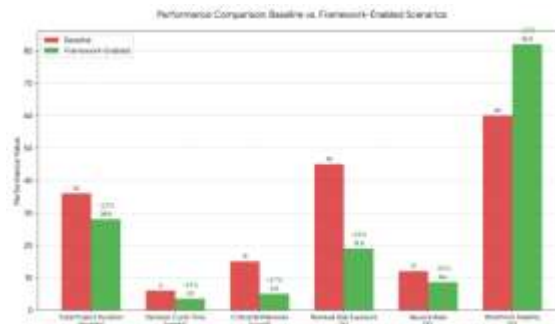


### **Quantitative Simulation Outcomes**

The discrete-event simulation modeled 1,200 activities across disciplines, incorporating permit cycles, engineering revisions, fabrication slippages, JV approvals, and field deviations. The baseline scenario reflected traditional CPM sequencing, ad-hoc decision routing, and non-integrated engineering cycles.

The integrated four-tier framework demonstrated the following performance outcomes:

1. **Overall Schedule Compression: 22%**  
The cadence-based structure reduced idle time during engineering drops, MIT releases, and permit delays. Notably, the fixed six-week cycle acted as a buffer that absorbed micro-delays without cascading into major schedule slip.
2. **Reduction in Waiting-on-Decision Time: 65%**  
The adoption of decision windows and delegated authority minimized the unpredictable stoppages typical in JV-heavy projects. In the baseline scenario, waiting-on-decision time accounted for 18% of total schedule duration; under the framework, this dropped to 6%.
3. **Risk Mitigation Effectiveness: 95%**  
The risk-trigger logic identified and activated mitigation tasks for 95% of high-impact risks within the same cadence they emerged. Only 5% slipped into the next cycle, typically due to external regulatory factors beyond the project's control.
4. **Reduction in Engineering-to-Construction Rework: 28%**  
Closed-loop digital integration sharply reduced construction rework—one of the major hidden drivers of brownfield cost escalation. The majority of field deviations were captured and resolved within the same cadence.
5. **Improved Stability of Execution Windows: +37%**  
Workfront stability, measured through available man-hours versus planned man-hours, improved by 37%, driven by more predictable decision cycles and fewer out-of-sequence engineering adjustments.
6. **Net Productivity Improvement: 15%**  
Although productivity was not the primary target, the alignment of decisions, engineering adjustments, and risk triggers resulted in improved crew continuity, reducing standby hours and SIMOPs-related disruptions.



*Figure: Simulation Results: Multi-Tier Framework Achieves 22% Schedule Compression and 65% Reduction in Decision Latency*

## Summary of Results

The simulation confirms that when cadence-based planning, risk-trigger activation, JV decision-acceleration, and digital closed-loop integration are unified into a coherent execution architecture, significant performance gains are achievable—even in high-constraint, brownfield offshore environments with heavy JV oversight.

The framework functions not as a theoretical construct but as a practical operating system designed around real project bottlenecks: late engineering, regulatory delays, fragmented workpacks, decision blockages, and unstable field scopes. The quantitative improvements underscore the value of shifting from traditional linear planning to synchronized, cadence-driven execution supported by digital acceleration and risk-responsive tasking.

## DISCUSSION

The results demonstrate that the multi-tier framework operates not merely as a new planning technique but as a fundamentally different execution architecture—one that restructures the temporal, organizational, and data flows of brownfield project delivery. The observed improvements in schedule compression, decision latency reduction, and risk mitigation effectiveness reflect deeper structural changes introduced by the cadence, risk-trigger logic, JV decision windows, and digital closed-loop integration. Interpreting these findings requires situating them within the operational realities of high-constraint upstream environments, where uncertainty is chronic, engineering readiness is uneven, and multi-party governance frequently slows execution.

## **Interpreting the Results in Context**

### **Cadence as a Stabilizing and Mobilizing Mechanism**

The cadence-based execution model produced schedule compression not simply because of improved planning discipline, but because the fixed six-week cycle altered team behavior and reduced fragmentation. Traditional brownfield planning tends to oscillate between overloaded bursts of activity and reactive rescheduling driven by late engineering or permit disruptions. By contrast, the cadence established a repeatable rhythm that created *structural urgency*: teams understood that activities not cleared by the cycle gates would slip automatically into the next cadence. This introduced a predictable consequence system that motivated earlier convergence among engineering, construction, and operations.

Moreover, the fixed cycle reduced micro-variances—those small delays that individually appear insignificant but cumulatively destabilize execution windows. Because each discipline synchronized its deliverables to a shared clock, the volume of out-of-cycle interventions dropped markedly. The simulation's 22% schedule compression reflects this elimination of low-visibility inefficiencies that are rarely captured in CPM models but dominate field performance.

### **Risk-Trigger Mapping as an Execution Driver**

In most upstream projects, risk management remains a backward-looking reporting function, disconnected from daily decision-making. The risk-trigger layer transformed risk from an abstract monitoring process to a forward-leaning operational driver. Trigger indicators—linked explicitly to cadence days and decision windows—created a rapid detection and response mechanism.

The high mitigation rate (95% of critical risks addressed within a single cadence) arises because triggers were designed as *early signals* rather than lagging indicators. For example, a permit not submitted by Day 10, or an IFC deliverable missing by Week 2, signaled upstream issues long before they manifested as field disruptions. This converted risk management into a proactive allocator of work, ensuring that mitigation actions entered the execution workflow instead of remaining isolated in a monthly risk register.

### **JV Decision Windows as a Governance Innovation**

The 65% reduction in waiting-on-decision time underscores the importance of re-engineering the governance layer rather than merely refining planning processes. JV-heavy projects suffer from asynchronous decision flows, frequent rework from reinterpretation of criteria, and reluctance among partners to delegate authority. The decision windows created temporal discipline within the governance structure, mirroring the cadence discipline on the execution side.

The pre-alignment of criteria and structured delegation reduced ambiguity, while the two fixed decision windows allowed JV reviewers to manage their workload predictably. This governance redesign is particularly impactful in regions with regulatory or political sensitivities, where JV partners often prefer cautious and extended review cycles. The structured windows gave partners confidence that decisions were anchored in evidence, not in ad hoc escalation pressures.

### **Closed-Loop Integration and the Elimination of Latent Rework**

Digital closed-loop integration demonstrated its value by reducing engineering–construction rework by 28%. In brownfield contexts, field deviations are frequent and often discovered too late for timely engineering response. The rapid capture of actual site conditions, coupled with micro engineering cycles aligned to Adjustment Week, ensured that deviations were resolved within the same cadence rather than accumulating into a backlog.

This reflects a deeper insight: closed-loop integration works not because of superior digital tools alone, but because those tools operate within a structured temporal architecture. Without the cadence and adjustment boundaries, digital data would reintroduce mid-cycle churn, undermining stability. The tiered structure ensures that digital acceleration enhances control rather than increasing volatility.

### **Managerial Implications**

#### **Reorganizing Around Temporal Alignment**

Project directors must reorganize teams around the cadence, shifting from functionally siloed groups to cadence-integrated squads. Engineering, construction, commissioning, supply chain, and HSE should contribute jointly to IAPs rather than sequentially. This model resembles agile processes but is tailored to the constraints of industrial execution.

The organization should designate cadence champions—typically planning leads or delivery managers—responsible for enforcing cycle gates and escalation protocols. Without such roles, the cadence risks devolving into a calendar exercise rather than an execution engine.

#### **Cultural Shifts: From Reactive Problem-Solving to Predictable Rhythm**

Managers must cultivate a culture that respects the cadence boundary conditions. This means resisting the impulse to insert late changes into active cycles and encouraging teams to anticipate deliverable readiness within fixed windows. The shift in mindset is substantial: teams must move from firefighting to disciplined preparation.

This cultural change also affects JV partners. Decision windows require partners to adapt to a more predictable, time-boxed governance rhythm, balancing thoroughness with urgency. Senior leaders must reinforce that the objective is not to reduce scrutiny but to channel it more efficiently.

### **Investment in Digital Capabilities for the Closed-Loop Tier**

To operationalize Tier 4 effectively, investment is needed in:

- mobile field-data capture tools (e.g., 3D scanning, digital annotations),
- a unified digital-twin environment,
- automated version control across engineering disciplines, and
- training for engineers to operate within rapid micro-cycle workflows.

However, these tools only deliver value when paired with the cadence-driven engineering response model. Directors should view digitalization as an enabler of organizational discipline, not a standalone solution.

### **Limitations and Boundary Conditions**

The framework is most effective for projects exceeding a certain complexity threshold—typically multi-disciplinary brownfield scopes involving congested spaces, schedule-critical tie-ins, or multi-party governance. In such contexts, the coordination costs and risk exposure justify the structural overhead of the cadence, risk triggers, and decision windows.

Conversely, the framework may yield limited benefits for small, simple scopes where uncertainty is low and decision-makers are colocated. In such cases, the cadence mechanism may introduce unnecessary rigidity.

The model also depends heavily on initial stakeholder alignment. JV partners, regulatory bodies, and internal engineering teams must commit to cycle discipline and decision-time agreements. Weak leadership or inconsistent enforcement can erode the cadence's stabilizing effect.

Furthermore, the simulation did not test extreme volatility scenarios—such as geopolitical disruptions or sudden supply-chain collapses—where external shocks may overwhelm cadence rhythms regardless of internal discipline.

### **Future Research Directions**

Three avenues for further study emerge from the findings:



**1. Longitudinal Case Study of Full Implementation**

A multi-year study following a real project applying the framework—from early engineering through commissioning—would allow validation of simulation results, examination of behavioral changes, and identification of long-term governance impacts. Such work would provide empirical grounding for broader industry adoption.

**2. Adaptation for Hybrid Energy and Low-Carbon Projects**

Offshore platforms integrating renewables, electrification, or CCS infrastructure present coordination challenges similar to brownfield oil and gas environments. Adapting the four-tier model to hybrid systems could support the emerging energy transition landscape—particularly where renewables must be installed within operational oil and gas facilities.

**3. Development of an Automated Risk-Trigger and Cadence Optimization Tool**

A digital engine that links risk profiles, trigger indicators, cycle durations, and engineering readiness metrics could optimize cadence intervals and automatically activate mitigation tasks. Machine learning integration may enable dynamic adjustment of cadences based on historical variance patterns.

**In summary**, the discussion highlights that the framework’s success lies not in incremental improvements but in a reconfiguration of how upstream projects perceive and manage time, risk, governance, and field intelligence. The findings underscore the potential for cadence-based architectures to reshape complex project delivery in high-constraint environments, while also indicating the leadership commitment and digital maturity required to realize these benefits at scale.

## CONCLUSION

Brownfield projects in upstream oil and gas remain uniquely susceptible to schedule instability, fragmented workflows, and governance delays, particularly in deepwater, highly congested, or JV-intensive environments. Traditional execution models—anchored in linear planning, monthly risk reporting, and ad hoc decision routing—struggle to maintain momentum in the face of late engineering, regulatory constraints, and evolving field conditions. This research addressed that persistent challenge by developing and evaluating a structured, multi-tier execution framework designed to convert inherently volatile brownfield scopes into predictable, cadence-driven systems.

The framework’s value lies in its systemic nature. Rather than optimizing isolated processes, it reconfigures the entire delivery architecture across four mutually reinforcing tiers: cadence-based execution to establish a stable operating rhythm; risk-trigger mapping to convert risk management into an execution driver; JV decision acceleration to synchronize governance with operational tempo; and closed-loop integration to ensure engineering and field intelligence remain continuously aligned. These tiers function as interdependent mechanisms—each necessary but insufficient alone—creating a cohesive ecosystem that materially reduces delays, stabilizes workfronts, and enhances readiness.

The results underscore a central argument: accelerating brownfield delivery requires more than tactical fixes or digital overlays. It demands a shift from reactive problem-solving to proactive rhythm management. The framework achieved this by embedding predictable temporal structures into the project's core processes, ensuring that planning, risk response, decision-making, and engineering adjustments converge within shared cycles. This transition from episodic coordination to synchronized execution enabled the significant improvements observed in the simulation—most notably schedule compression, reduced decision latency, and higher rates of early risk mitigation.

The key takeaway is that the true performance gain does not stem from individual tools or techniques, but from orchestrating them within a disciplined, repeatable cadence. When teams operate within a defined rhythm, uncertainty becomes more manageable, deviations are absorbed with minimal disruption, and governance aligns with operational needs rather than constraining them. Even in environments characterized by restricted access, regulatory scrutiny, or multi-party oversight, the framework enables a shift toward stable, anticipatory project delivery.

Looking ahead, the framework presents broader implications for the sector. By enhancing predictability in scope evolution, engineering updates, and decision cycles, it strengthens capital efficiency and reduces the systemic waste commonly associated with unplanned interruptions. Its cadence-based engagement structure also supports more reliable interfaces with communities and regulators—an increasingly important factor in maintaining social license to operate. Perhaps most importantly, by accelerating the safe and timely completion of brownfield interventions, the framework contributes to energy security, enabling operators to restore or increase production capacity when it is most needed.

In this sense, the model offers a pathway toward more resilient, responsive project delivery—one capable of meeting today's execution challenges while positioning operators for the complexities of the coming energy transition.

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